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QUESTION 12: MILLING MACHINES AND SURFACE GRINDERS 12.1 Identify the milling cutter types shown in FIGURE 5 below. Write the answers next to the question number (12.1.1–12.1.3) in the ANSWER BOOK. FIGURE 5 (3) ... N2 Fitting and Machining Theory April 2016.doc

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QUESTION 1: WELDING, COMPUTER AIDED DRAUGHTING, FASTENERS AND FITTINGS 1.1 Name THREE welding processes you can use to join metal. (3) 1.2 Name the types of welded joints shown in FIGURE 1. Write only the answer next to the question number (1.2.1–1.2.4) on the ANSWER SHEET.

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SECTION B: MACHINES ANSWER ONLY FOUR OF THE QUESTIONS IN SECTION B QUESTION 10: DRILLING MACHINES 10.1 Name the THREE main types of drilling machines commonly found in an engineering workshop. (3) 10.2 The cutting speed for stainless steel is 15 metres per minute (m/min) and the diameter of the drill bit is 16mm.

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Fitting & Turning This subject teaches learners how to operate and monitor drilling machines, milling machines, surface grinding machines and lathes. It also includes welding/joining of metals, heat exchangers and maintenance.

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