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These specifications are the programming manual used when creating the sequence program with the PLC development software, or Mitsubishi Electric Co.'s integrated FA software MELSOFT series (GX Developer). The PLC (Programmable Logic Controller) is

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largely divided into the basic commands,

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I/O Module Type Building Block User's Manual

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The Operating Manuals and Structured Text (ST) Programming Guide Book are included on the CD-ROM of the software package in a PDF file format. Manuals in printed form are sold separately for single purchase. Order a manual by quoting the manual number (model code) listed in the table above.

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